

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date: 13.09.23	Job No.: ENG4106	ADR Yes/No: N	ADR Date:	ECN #: <i>MFP</i>	13- 647
Product No.: D412-630		Created By: DC	Approved By: <i>✓</i>		
Product Name: Heli-Access-Steps		Checked By: <i>✓</i>			

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	<i>Y</i>	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing	Y	HM	
Sales Support Manager	Y	NM	

**Reason for Change:**

Add repair instructions for corrosion to ICA; incorporate DSIs into IIN & ICA; see PAR 13-274

**Documents Affected:**

D412-630 Rev. N

ICA-D412-630 Rev. 5

**PAPERWORK UPDATE**

**PARTS MUST COMPLY**

**PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	DC	Updated to MDL-D412-630 Rev. Q	<i>✓ for DC 13.10.07</i>
6	Update Product Compatability Matrix	N			
7	Notify TC / FAA of Change	N			
8					
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		
11	Update Product Specification Files	Y	KJ		<i>13.10.07 ✓</i>
12	Update Approved/Preliminary Dwg PDF Files	N			
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021(TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database (Qpulse)	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		<i>13.10.07 ✓</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
24	Manufacturing Licensing Agreement Update	N			

**Description / Action:**

- Update kits in stock with new paperwork

*MUR  
13-10-09  
108262*

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_